

ADDITIVE MANUFACTURING PRODUCTS

Mo – Re Alloy AM Powder

Elmet Technologies produces molybdenum – rhenium alloy powder (Mo + 10-48% Re) for laser powder bed fusion (L-PBF) and directed energy deposition (DED) additive manufacturing processes. The powder exhibits low oxygen content, excellent flowability, and high apparent and tap densities.

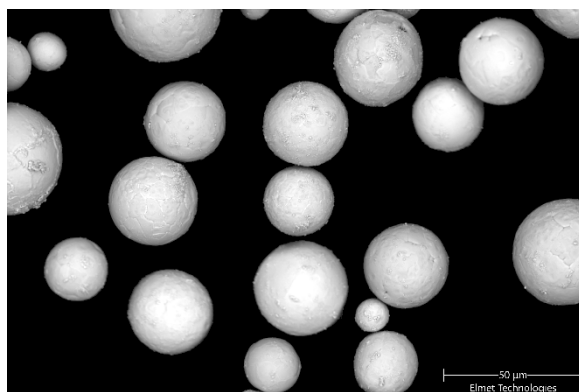
CHEMICAL CHARACTERISTICS¹

| Element | Percent % |
|-----------------|-----------|
| Mo ² | 90 – 52 |
| Re ² | 10 - 48 |
| C | < 0.01 |
| O | < 0.05 |

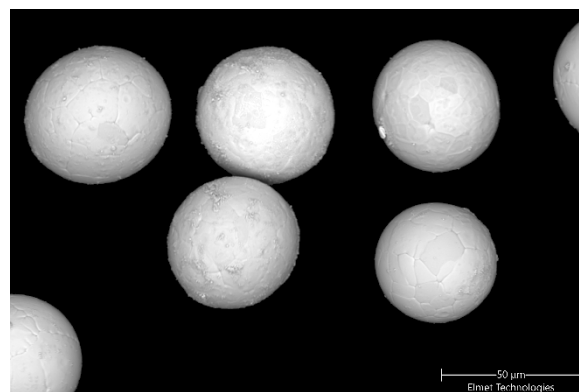
PHYSICAL CHARACTERISTICS¹

| Property | L-PBF | DED |
|--------------------|-------|------|
| Bulk density, g/cc | >5.2 | >5.2 |
| Flow, s/50g | <12 | <14 |
| PSD, d10, µm | >10 | >40 |
| PSD, d90, µm | <53 | <150 |

² Inquiries for custom Mo and Re contents are welcome



Typical morphology of L-PBF size powder



Typical morphology of DED size powder

¹ Information on testing methods on request.

CUSTOMIZATION

Inquiries regarding custom particle size and chemistry are welcome.

PACKAGING

The Mo-Re AM powder is packaged in polyethylene bottles with desiccant. Special packaging inquiries are welcome.

Hazards identification in Advertising (Directive 67/548/EEC Article 26 and Directive 1999/45/EC Article 13) none.

IDENTIFICATION

The material will be identified with appropriate specification number, batch number, and nominal size. Shipping containers will be marked with the name of the customer and the purchase order number.

REJECTION

Elmet Technologies must receive written notification of rejected material with the reason for rejection. The right is reserved to inspect rejected material at customer plant for claim validation. The material may be returned only after proper authorization.



ELMET TECHNOLOGIES

1560 Lisbon Street • Lewiston, Maine 04240

P +1.207.333.6100

sales@elmettech.com

www.elmettechnologies.com

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